

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
7 July 2005 (07.07.2005)

PCT

(10) International Publication Number
WO 2005/061311 A1

(51) International Patent Classification⁷: **B62D 29/00**,
23/00

(21) International Application Number:
PCT/IB2004/004204

(22) International Filing Date:
15 December 2004 (15.12.2004)

(25) Filing Language: Italian

(26) Publication Language: English

(30) Priority Data:
BO2003A000764
19 December 2003 (19.12.2003) IT

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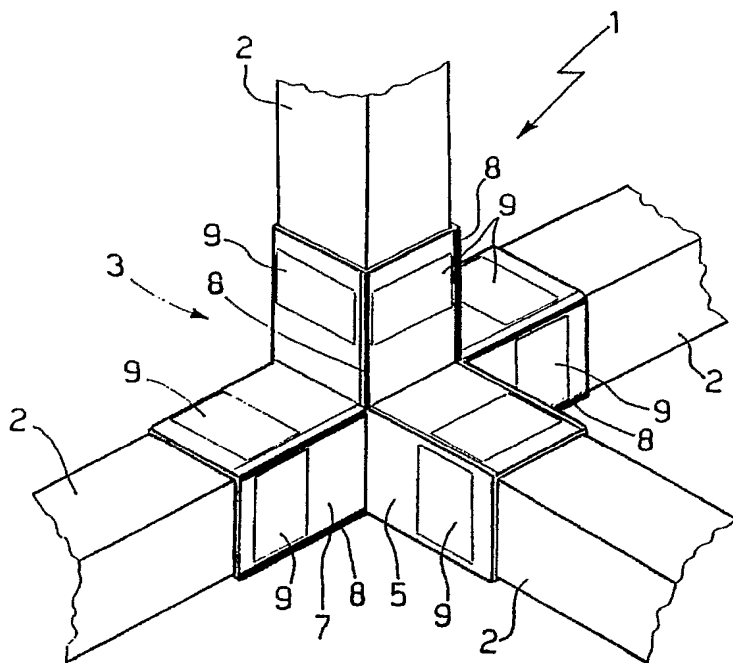
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(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,
ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,
FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO,
SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN,
GQ, GW, ML, MR, NE, SN, TD, TG).

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(54) Title: A METAL FRAME MADE UP OF THE UNION OF A PLURALITY OF EXTRUDED ELEMENTS, AND METHOD
FOR ITS FABRICATION



(57) Abstract: Described herein is a metal frame (1) made up of a plurality of linear bars (2), which have a constant cross section, are obtained by extrusion, and are joined to one another by means of welding at structural nodes defined by jointing bodies (3) provided with pockets (4) for housing the linear bars (2) themselves; each jointing body (3) is of a box type and is made up of the union of a respective load-bearing element (5), which is obtained by extrusion and has a given direction (6) of extrusion, with a pair of plane closing metal sheets (7), which are set perpendicular to the direction (6) of extrusion and are welded to the load-bearing element (5) on opposite sides of the load-bearing element (5) itself.



Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

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